

PW

APR 18 2018



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D205-633-015
Job Sheet 176141



Part No: D205-633-015

Job Qty: 2 ea

Part Name: Heli-Access-Step™ - 39" Extended Height Gear, Isolair Tank Comp., Fits LH or RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/17/18

Job Tracking No:

Due Date: 4/27/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV C SHEET 17 IPP Rev:B 02.07.31 Re-Format KJ

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Start up Operation	2 Ea		4/27/18	0.00	0.00	Start Up Stores/Pkg-1		
110	Packaging	2 pcs		4/27/18	0.00	0.00	Packaging1-1		
120	QC	2 pcs		4/27/18	0.00	0.00	QC4		
130	Packaging	2 pcs		4/27/18	0.00	0.00	Packaging3		
131	DC	2 pcs		4/27/18	0.00	0.00	DC		
140	QC21-FG	2 Ea		4/27/18	0.00	0.00	QC21		

Part Op 130 - Identify and pack for shipping as per PPP D205-633-015 Location:
Descriptions: 131 - Photocopy blue file & type labels per PPP D205-633-015 CHG002

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-10A	Bolt	2 Ea (1 ea)	100-Start up Operation	FM1374/2-0
AN4-14A	Bolt	2 Ea (1 ea)	110-Packaging	S000663X1
AN4-5A	Bolt	2 Ea (1 ea)	110-Packaging	S027725
AN4-6A	Bolt	6 Ea (3 ea)	110-Packaging	S044186
AN4-7A	Bolt	4 Ea (2 ea)	110-Packaging	FM137820.80
AN44-7A	Eyebolt	2 Ea (1 ea)	110-Packaging	S055518X1
AN5-14A	Bolt	2 Ea (1 ea)	110-Packaging	S05634V
D2022-101	Spacer	4 Ea (2 ea)	110-Packaging	S055483
D2022-103	Spacer	4 Ea (2 ea)	110-Packaging	S055232
D2562-005	Strut 29.00"	2 (1 ea)	110-Packaging	S055486
D2563	Step Weldment Assembly	2 Ea (1 ea)	110-Packaging	F73224
D2565-301	Strut	2 (1 ea)	110-Packaging	S05493
D2565-303	Strut	2 (1 ea)	110-Packaging	F59624
D2565-305	Strut	2 (1 ea)	110-Packaging	F26849
D2565-307	Strut	2 (1 ea)	110-Packaging	F59619
D2565-309	Strut	2 (1 ea)	110-Packaging	F59617
D3165-1	Support Arm	2 Ea (1 ea)	110-Packaging	F93884
MS21042L4	Nut	16 Ea (8 ea)	110-Packaging	F117024
MS21042L5	Nut	4 Ea (2 ea)	110-Packaging	S045901
NAS1149D0463J	Washer	32 Ea (16 ea)	110-Packaging	S077167
NAS1149D0563J	Washer	6 Ea (3 ea)	110-Packaging	S045845

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval _____	
Description Work Order Deviation			Disposition		
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐ Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐			FAULT CATEGORY Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Pow ☐ Folik ☐ Grai ☐ We' ☐ Wri ☐ Ou' ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐		
OTHER : _____			By _____ Supervisor _____ Indicator _____ al _____		

Container No: S063843
 Part: D205-633-015
 Job No: 176141
 Serial No/Batch: S063843
 Revision: _____
 Inspector: _____

DART Aerospace Ltd.
 1270 Aberdeen Street
 Hawkesbury, ON K6A 1K7
 CANADA
 TEL: 1 613 692-6200
 Email: sales@dartero.com
 www.dartaerospace.com

Wrong
 Dimensions
 Tolerance
 ect
 Missing
 d

Drawing
 Finish
 Misread
 Turning Sequence

Date: 04/23/18



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

ORDER ACKNOWLEDGEMENT

CUSTOMER

Customer Code: CHEST01

Sold To: Helistream Inc

3000 Airway Avenue, Suite 350
Costa Mesa, CA 92626
USA
Phone: 714-662-3163
Fax: (714) 662-1687

Ship To: Helistream Inc

3000 Airway Avenue, Suite 350
Costa Mesa, CA 92626
USA
Phone: (714) 662-3163
Fax: (714) 662-1687

ORDER

Order No : 5335

Date: 4/11/18

Ship-To Contact: Golden Anderson

Email: parts@helistream.com

Cust PO No: M2700

FOB: Shipping Point

Ship Via: FedEx P1

Freight Terms: PrePaid

Terms: Net 30

INCO Terms: Ex Works

Order Taker: Caitlin Crooks

Order Taker Phone:

Order Taker Email: ccrooks@dartaero.com

Line No	Due Date	Ship Date	Part	Description/Note	Quantity	Unit	Price	Unit	Extended Price
1	4/16/18	4/16/18	D205-596-101	Fwd Crosstube - Extended Height 39"	1	pcs	\$10,275.00	pcs	\$10,275.00
				5% Discount Gold+			-5.00		\$-513.75
2	4/16/18	4/16/18	D205-596-103	Aft Crosstube - Extended Height 39"	1	pcs	\$10,275.00	pcs	\$10,275.00
				5% Discount Gold+			-5.00		\$-513.75
3	4/16/18	5/14/18	D205-633-015	Heli-Access-Step™ - 39" Extended Height Gear, Isolair Tank Comp., Fits LH or RH	2	pcs	\$4,645.00	pcs	\$9,290.00
				5% Discount Gold+			-5.00		\$-464.50
								Sub Total	\$28,348.00
								Grand Total	\$28,348.00

ORDER NOTES

FedEx P1 ACCT# 116086751
TAX ID #95-5774159

SHIP THE STEPS ASAP

Remit to: DART Aerospace Ltd., 1270 Aberdeen Street, Hawkesbury, Ontario K6A 1K7 Canada

Tel: 613 632 5200

Fax: 613 632 5246

accounting@dartaero.com

GST/HST 10127 2607

Note: A minimum 15% restocking fee is applicable. Custom items are non-refundable. Full warranty details are available at www.dartaerospace.com

Latest Revision Provided Unless Otherwise Requested

Plex 4/13/18 4:14 PM dart.crooks.caitlin

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					

Root Cause				FAULT CATEGORY																																																											
☐ Environment	☐ Design	☐ Doc/Data	☐ Equip/Tooling	☐ Handling/Pre	☐ Material	☐ Internal Transport	☐ Tribal Knowledge	☐ LOA	☐ Substation	☐ Past Expiry Date	☐ Misidentified	☐ No Re-verification	☐ Operator	☐ Offset/Setup	☐ Supplier	☐ Training	☐ Use for Testing	☐ Poor Information	☐ Rushing	☐ Product Improvement	☐ Process Improvement	☐ Manufacturing Process	☐ Past Due	☐ Pressure/Forced	☐ Bending	☐ Centre Not Concentric	☐ Cracks	☐ Crimp/Kink/Ripple/Wave	☐ Cuffs	☐ Crushing	☐ Heat Treat	☐ Wave/Twist in Tube	☐ Marks/Chatter	☐ Temperature/Cure	☐ Set-up	☐ BOM/Route	☐ Broken/Damage/Defect	☐ Inspection Incomplete/Unqualified	☐ Contamination	☐ Countersink	☐ Cut Too Short	☐ Instructions Incomplete/Unclear	☐ Drill Holes	☐ Power Loss/Surge	☐ Folio/Program	☐ Grain	☐ Weld	☐ Wrong Stock Pulled	☐ Out of Sequence	☐ Off-set	☐ Mislabeled	☐ Fit/Function	☐ Misaligned/off center	☐ Positioned Wrong	☐ Outside Dimensions	☐ Over/Under tolerance	☐ Part Incorrect	☐ Part Lost/Missing	☐ Part Moved	☐ Drawing	☐ Finish	☐ Misread	☐ Turning Sequence
																								☐ OTHER : _____																																							

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Start up Operation	AN4-10A	2	93	0
110-Packaging	AN4-14A	2	101	0
	AN4-5A	2	88	0
	AN4-6A	6	1,442	0
	AN4-7A	4	192	0
	AN44-7A	2	3	0
	AN5-14A	2	95	0
	D2022-101	4	77	0
	D2022-103	4	19	0
	D2562-005	2	0-MEZZ	0
	D2563	2	5-PKG	0
	D2565-301	2	0	0
	D2565-303	2	0	0
	D2565-305	2	0	0
	D2565-307	2	0-MEZZ	0
	D2565-309	2	0	0
	D3165-1	2	8	0
	MS21042L4	16	3,193	0
	MS21042L5	4	988	0
	NAS1149D0463J	32	4,833	0
	NAS1149D0563J	6	1,679	0
Part Specifications				
Specifications could not be found.				

Plex 4/17/18 3:25 PM dart.lacelle.linda

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition			
				Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
☐ OTHER : _____					



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
002705	S063799	AN4-10A	Bolt	fm137412-0	ST345	2
002705	S000663	AN4-14A	Bolt		ST344	1
002705	S063798	AN4-14A	Bolt	s062375	ST344	1
002705	S063797	AN4-5A	Bolt	s027725	ST345	2
002705	S063796	AN4-6A	Bolt	s044186	ST345	6
002705	Fm137820.80	AN4-7A	Bolt		ST345	4
002705	S055518	AN44-7A	Eyebolt	S054099	ST339	1
002705	S063795	AN44-7A	Eyebolt	s063249	ST339	1
002705	S063794	AN5-14A	Bolt	s056344	ST338	2
002705	S055485	D2022-101	Spacer	S055290	ST001	4
002705	S055486	D2022-103	Spacer	S055283	ST001	2
002705	S055523	D2022-103	Spacer	S055285	ST001	2
002705	S063813	D2562-005	Strut 29.00"	S063813	ST123	2
002705	S063802	D2563	Step Weldment Assembly	s051493	PK002	2
002705	S063815	D2565-301	Strut	S063815	ST123	2
002705	S063818	D2565-303	Strut	S063818	ST123	2
002705	S063817	D2565-305	Strut	S063817	ST123	2
002705	S063819	D2565-307	Strut	S063819	ST123	2
002705	S063810	D2565-309	Strut	S063810	ST123	2
002705	F119024	D3165-1	Support Arm		ST366	2
002705	S063792	MS21042L4	Nut	s045901	ST303	16
002705	S063791	MS21042L5	Nut	s041167	ST303	4
002705	S063790	NAS1149D0463J	Washer	s045845	ST263	32
002705	S063789	NAS1149D0563J	Washer	s039036	ST263	6

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 4/23/18 8:20 AM dart.quirion.sonia

5.0 PARTS LISTS

5.1 D205-633-011/-013/-015/-017 Hell-Access Step

QTY -011	QTY -013	QTY -015	QTY -017	Part Number	Description
X				D205-633-011	Hell-Access-Step™, High Gear
	X			D205-633-013	Hell-Access-Step™, Extended High Gear (31")
		X		D205-633-015	Hell-Access-Step™, Extended High Gear (39")
			X	D205-633-017	Hell-Access-Step™, Standard Low Gear
1			1	D2021-101	EYEBOLT
2	2	2	2	D2022-101	SPACER
2	2	2	2	D2022-103	SPACER
1				D2562-001	STRUT
		1		D2562-005	STRUT
			1	D2562-007	STRUT
	1			D2562-013	STRUT
1	1	1	1	D2563	WELDMENT ASSEMBLY
1				D2565-101	STRUT
1				D2565-103	STRUT
1				D2565-105	STRUT
1				D2565-107	STRUT
1				D2565-109	STRUT
1				D2565-111	STRUT
	1			D2565-201	STRUT
	1			D2565-203	STRUT
	1			D2565-205	STRUT
	1			D2565-207	STRUT
	1			D2565-209	STRUT
	1			D2565-211	STRUT
		1		D2565-301	STRUT
		1		D2565-303	STRUT
		1		D2565-305	STRUT
		1		D2565-307	STRUT
		1		D2565-309	STRUT
			1	D2565-401	STRUT
			1	D2565-403	STRUT
			1	D2565-405	STRUT
			1	D2565-407	STRUT
			1	D2565-409	STRUT
			1	D2565-411	STRUT
		1		D3165-1	SUPPORT ARM
	1	1		AN44-7A	EYEBOLT
2	1	1	2	AN4-5A	BOLT
2	3	3	2	AN4-6A	BOLT
2	2	2	2	AN4-7A	BOLT
1	1	1	1	AN4-14A	BOLT
	1	1		AN4-10A	BOLT
1			1	AN5-6A	BOLT
1	1	1	1	AN5-14A	BOLT
15	16	16	15	AN960JD416	WASHER
4	3	3	4	AN960JD516	WASHER
8	8	8	8	MS21042L4	NUT (or MS21042-4)
2	2	2	2	MS21042L5	NUT (or MS21042-5)

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Revision: C

Date: 13.12.13

**5.2 D205-633-021/-022/-023/-024/-025/-026 Heli-Access Step
(Simplex Model 304 Fire Attack Tank Compatible)**

QTY -021	QTY -022	QTY -023	QTY -024	QTY -025	QTY -026	Part Number	Description
X						D205-633-021	Heli-Access-Step™ (LH), High Gear
	X					D205-633-022	Heli-Access-Step™ (RH), High Gear
		X				D205-633-023	Heli-Access-Step™ (LH), Extended High Gear (31")
			X			D205-633-024	Heli-Access-Step™ (RH), Extended High Gear (31")
				X		D205-633-025	Heli-Access-Step™ (LH), Extended High Gear (39")
					X	D205-633-026	Heli-Access-Step™ (RH), Extended High Gear (39")
4	4	4	4	4	4	D2022-101	SPACER
2	2	2	2	2	2	D2022-103	SPACER
				1	1	D2562-005	STRUT
1	1					D2562-011	STRUT
		1	1			D2562-013	STRUT
1		1		1		D2563	WELDMENT ASSEMBLY
1	1					D2565-101	STRUT
1	1					D2565-103	STRUT
1	1					D2565-105	STRUT
1	1					D2565-107	STRUT
1	1					D2565-109	STRUT
*1	*1					D2565-111	STRUT
		1	1			D2565-201	STRUT
		1	1			D2565-203	STRUT
		1	1			D2565-205	STRUT
		1	1			D2565-207	STRUT
		1	1			D2565-209	STRUT
		*1	*1			D2565-211	STRUT
				1	1	D2565-301	STRUT
				1	1	D2565-303	STRUT
				1	1	D2565-305	STRUT
				1	1	D2565-307	STRUT
				1	1	D2565-309	STRUT
				*1	*1	D3165-1	SUPPORT ARM
1	1					D3437-041	AFT STRUT ASSEMBLY
		1	1			D3437-043	AFT STRUT ASSEMBLY
				1	1	D3437-045	AFT STRUT ASSEMBLY
	1		1		1	D3438-042	WELDMENT ASSEMBLY
1	1	1	1	1	1	AN4-5A	BOLT
4	4	3	3	3	3	AN4-6A	BOLT
1	1	1	1	1	1	AN4-7A	BOLT
1	1					AN4-11A	BOLT
		1	1	1	1	AN4-12A	BOLT
1	1	1	1	1	1	AN4-14A	BOLT
1	1	1	1	1	1	AN44-7A	EYEBOLT
1	1	1	1	1	1	AN5-14A	BOLT
16	16	14	14	14	14	AN960JD416	WASHER
3	3	3	3	3	3	AN960JD516	WASHER
8	8	7	7	7	7	MS21042L4	NUT (or MS21042-4)
2	2	2	2	2	2	MS21042L5	NUT (or MS21042-5)

* ONLY INSTALLED IF TANK IS REMOVED

Change Record

PAGE 1 OF 1

Part Number: D205-633-015 (DSI 9234-015)

Description: HELI-ACCESS STEP, EXTENDED HIGH GEAR (39")

[illegible]

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : ☐					